

SCALE INHIBITOR

HBSI-1

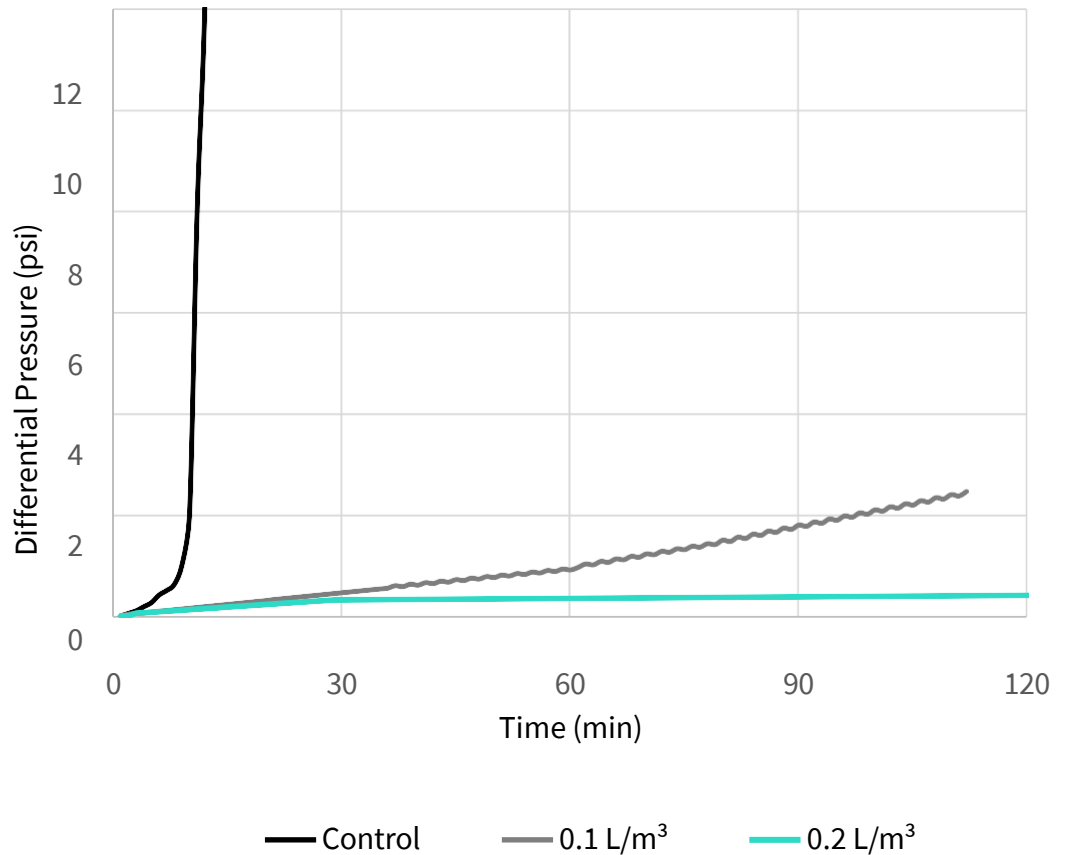
HBSI-1 is a neutralized scale inhibitor which provides exceptional control of barium sulfate scales and good inhibition of calcium carbonate and calcium sulfate scales. This product is winterized down to -20°C and has excellent compatibility with other additives and base fluids.

SCALE MODELLING OF MIXED FLUIDS (25°C)

Dugout Water Source
injected with 160,000
ppm TDS produced
fluid

Mixed 80:20

| Scale | Saturation Index |
|-------------------------|------------------|
| CaCO₃ | 0.21 |
| BaSO₄ | 3.58 |
| SrSO₄ | 0.92 |
| CaSO₄ | 0.09 |



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